

Course Code	Course Name	Credits
MEL702	Maintenance Engineering Lab	1

Objectives

1. To familiarize with Maintenance Procedures and Strategies.
2. To acquaint with the process of Condition Monitoring and Machinery Fault Diagnosis.

Outcomes: Learner will be able to....

1. Identify different tools used for maintenance.
2. Apply different maintenance strategies.
3. Demonstrate the process of servicing a machine.
4. Identify common faults in Machinery using Vibration Spectrum.
5. Interpret the Vibration Signals for Monitoring and Prognosis.

Sr. No.	List of Exercises
1.	Identifications of different Tools used for maintenance (Spanner, Plier, Screw Driver, Allen Keys, Puller etc.)
2.	Dismantling and assembly of any one mechanical system (Gearbox, pumps, Injector, Fuel Pump, Tailstock etc.) (One job in a group of 4-5 students)
3.	Case studies based on Maintenance strategies (Breakdown, preventive, predictive and proactive)
4.	Machinery Servicing (Greasing, Oiling, Cleaning etc.)
5.	Condition Monitoring and Machinery Fault Diagnosis – Unbalance
6.	Condition Monitoring and Machinery Fault Diagnosis – Misalignment
7.	Condition Monitoring and Machinery Fault Diagnosis – Bent Shaft
8.	Condition Monitoring and Machinery Fault Diagnosis – Mechanical Looseness
9.	Condition Monitoring and Machinery Fault Diagnosis – Bearing Defects
10.	Condition Monitoring and Machinery Fault Diagnosis – Defects in gears
11.	Condition Monitoring and Machinery Fault Diagnosis – Defects in pumps
12.	Condition Monitoring and Machinery Fault Diagnosis – Defects in fans
13.	Condition Monitoring and Machinery Fault Diagnosis – Defects in blowers

Note :

1. First four experiments are mandatory. At least four experiments to be performed from the remaining.
2. A visit of students to an automobile service station/any other machinery maintenance workshop shall be arranged as a part of the above exercises.

Assessment:

Distribution of marks for term work

Laboratory work 20 Marks

Attendance 05 Marks

End Semester Practical/Oral Examination:

1. Pair of Internal and External Examiner should conduct practical/viva based on contents
2. Distribution of marks for practical/viva examination shall be as follows:
 - a. Practical performance 15 marks
 - b. Viva 10 marks
3. Evaluation of practical examination to be done based on the experiment performed and the output of the experiment during practical examination
4. Students work along with evaluation report to be preserved till the next examination.

References:

1. A.R. Mohanty, “Machine Condition Monitoring: Principles and Practices”, CRC Press
2. R.A. Collacott, “Mechanical Fault Diagnosis and Condition Monitoring”, Chapman and Hall

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<https://nptel.ac.in/courses/112105232> – Machinery Fault Diagnosis and Signal Processing, IIT Kharagpur